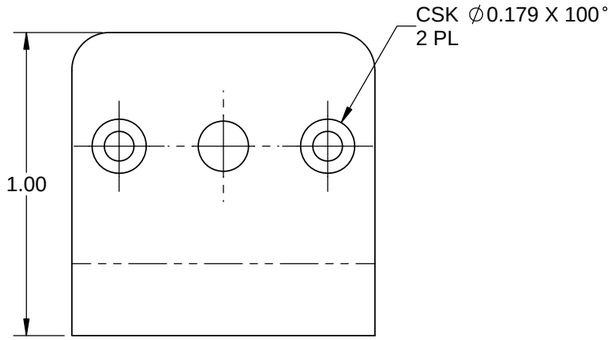
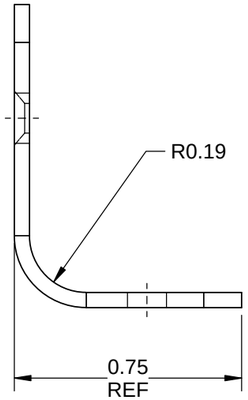
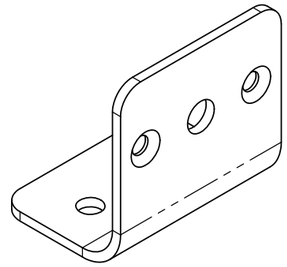
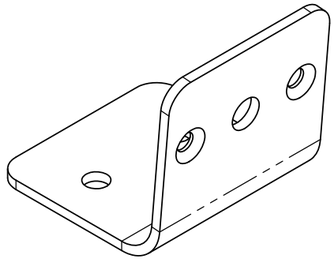


D4488-1 CLIP

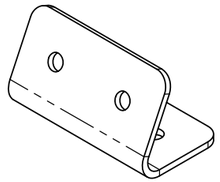




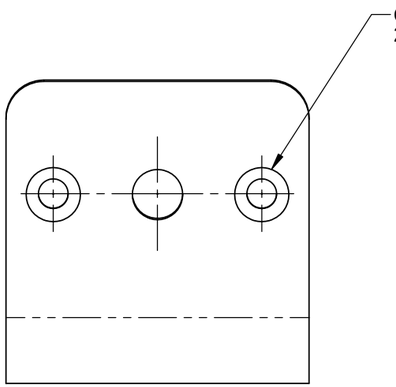
D4488-1 CLIP



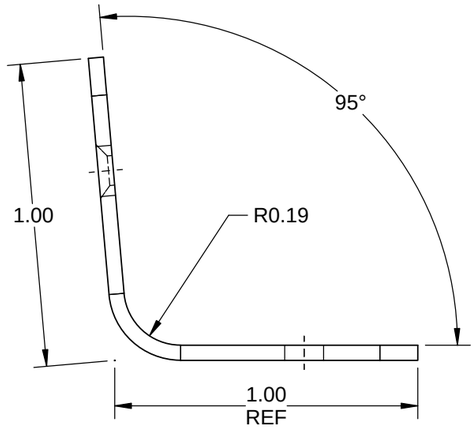
D4488-3 CLIP



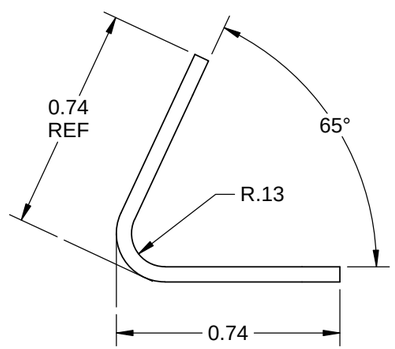
D4488-5 ANGLE CLIP



D4488-3 CLIP



D4488-5 ANGLE CLIP PB1



PRELIMINARY B1
12.05.10 (AJS)

NOTES:
1) MATERIAL -1: MAKE FROM D4488-1F
-3: MAKE FROM D4488-3F
-5: MAKE FROM D4488-5F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

REV.	DESCRIPTION	BY	DATE
PB1	-5 REDESIGNED SEE REV A FOR DETAILS.	AJS	12.05.10
A	NEW ISSUE	AJS	12.03.02

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4488	REV. PB1
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE CLIP	SCALE NTS
DE APPR.			
DATE	12.05.10		

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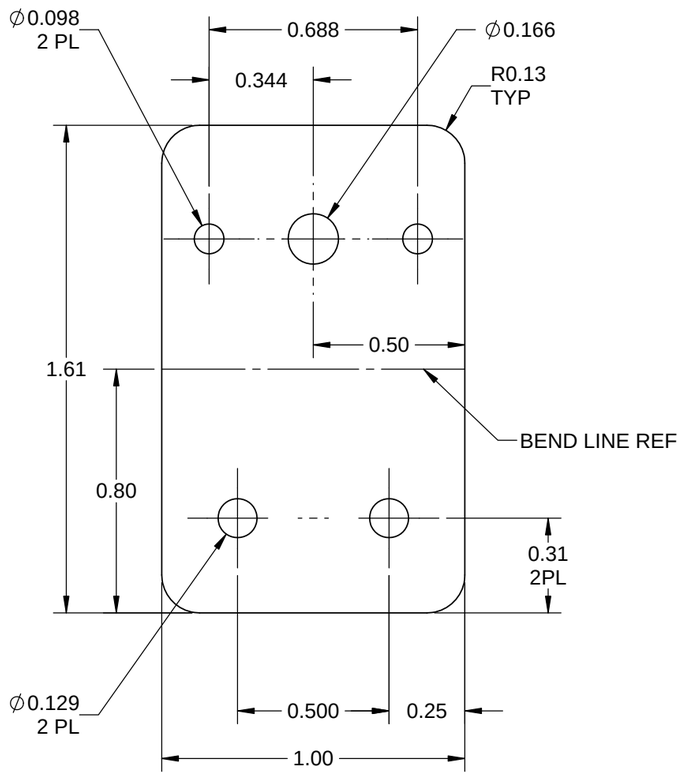
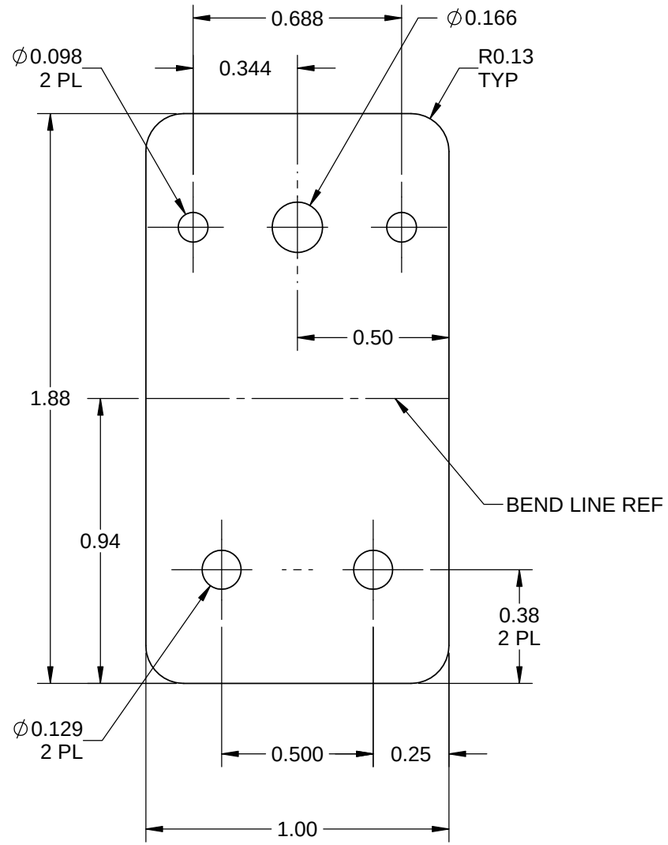
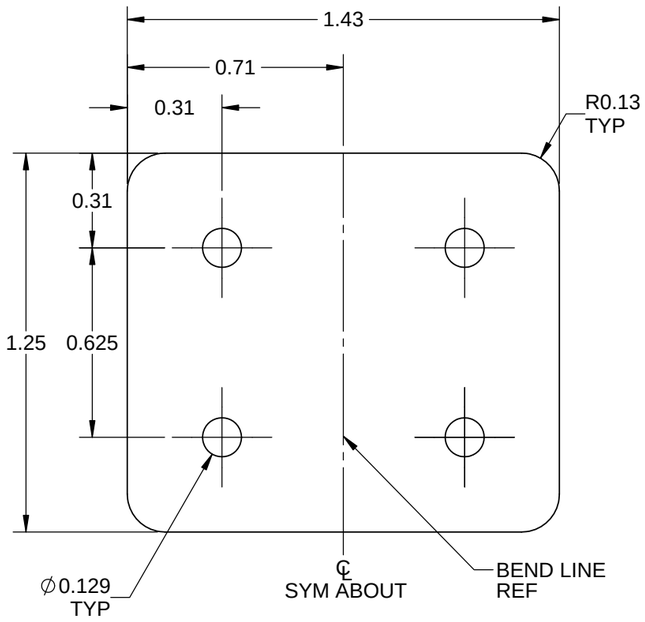


D4488-1F CLIP
(FLAT PATTERN)



D4488-3F CLIP
(FLAT PATTERN)



D4488-5F ANGLE CLIP
(FLAT PATTERN)

NOTES:
1) MATERIAL -1 & -3: 6061-T6/T62 ALUMINUM SHEET, 0.050 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.060
-5: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

PRELIMINARY B1
12.05.10 (AJS)

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4488	REV. PB1
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE CLIP	SCALE NTS
DE APPR.			
DATE	12.05.10		

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